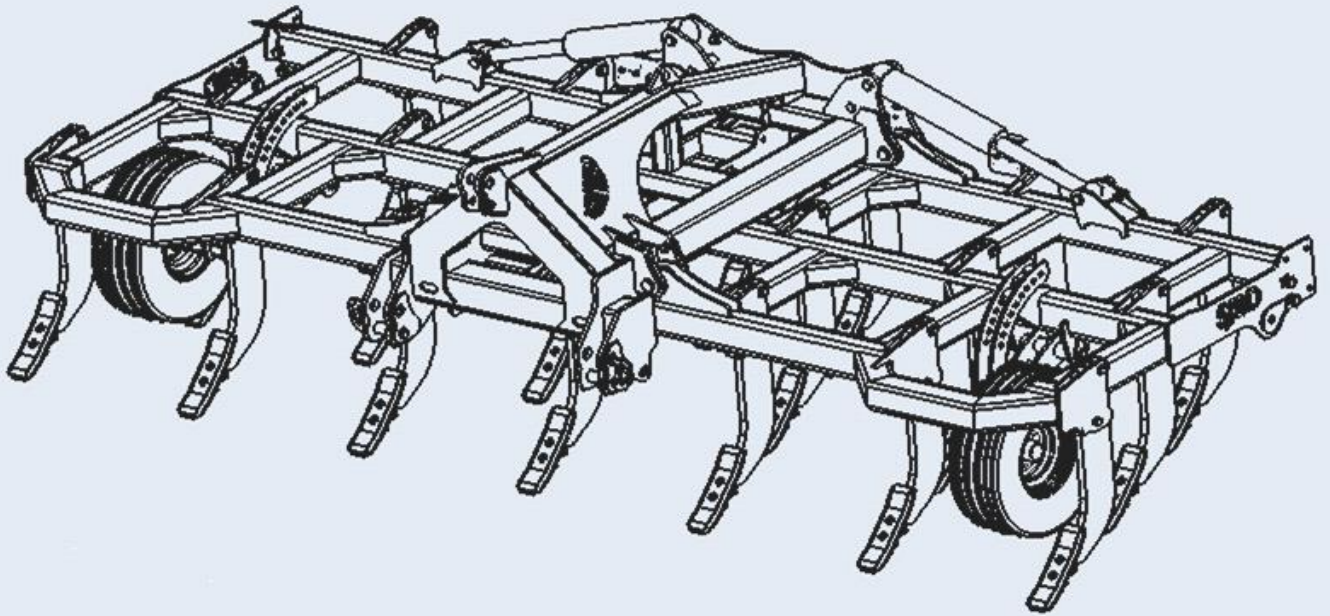


AGRI-WELD

OPERATORS MANUAL

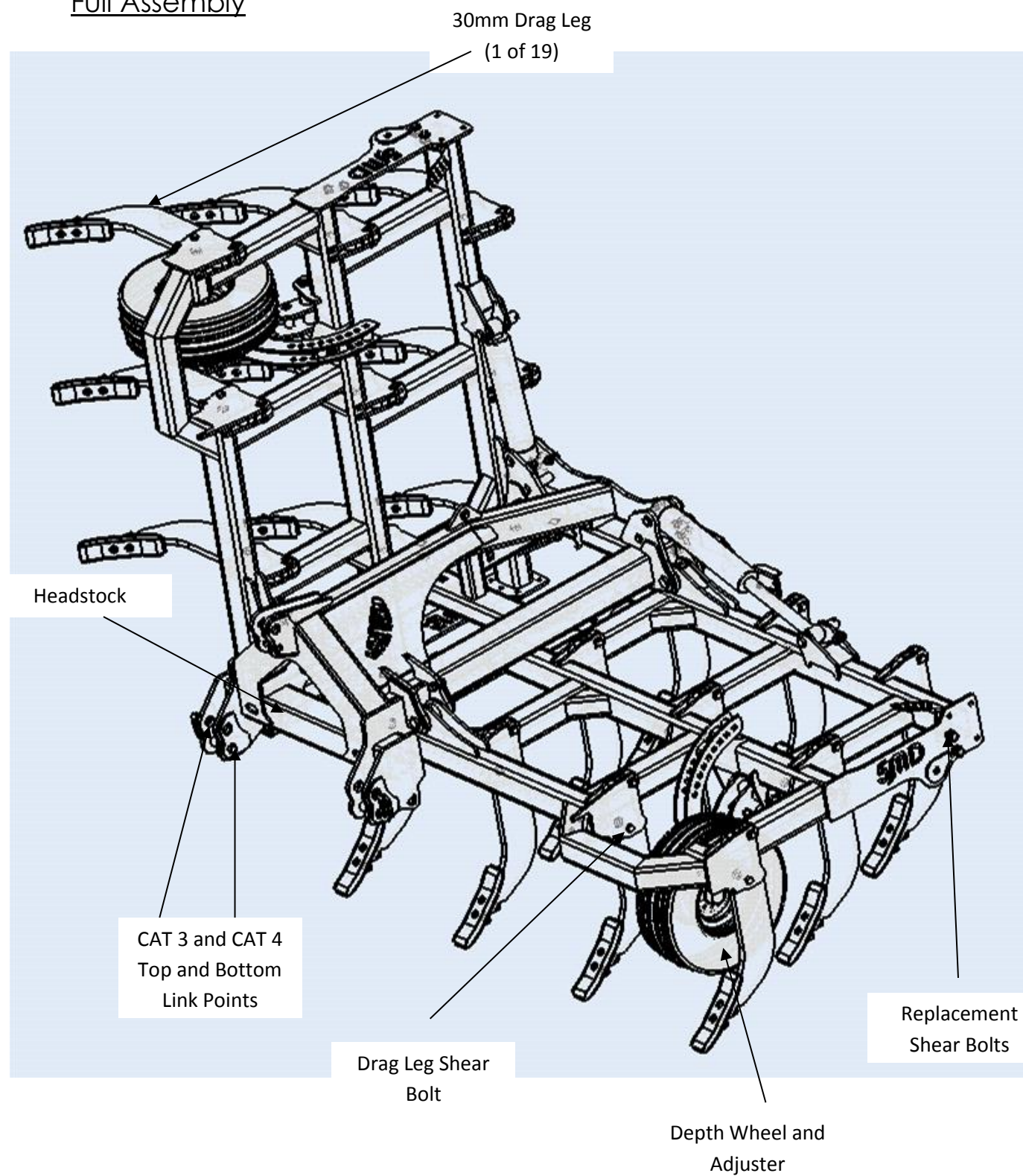
5M Hydraulic Folding Drag



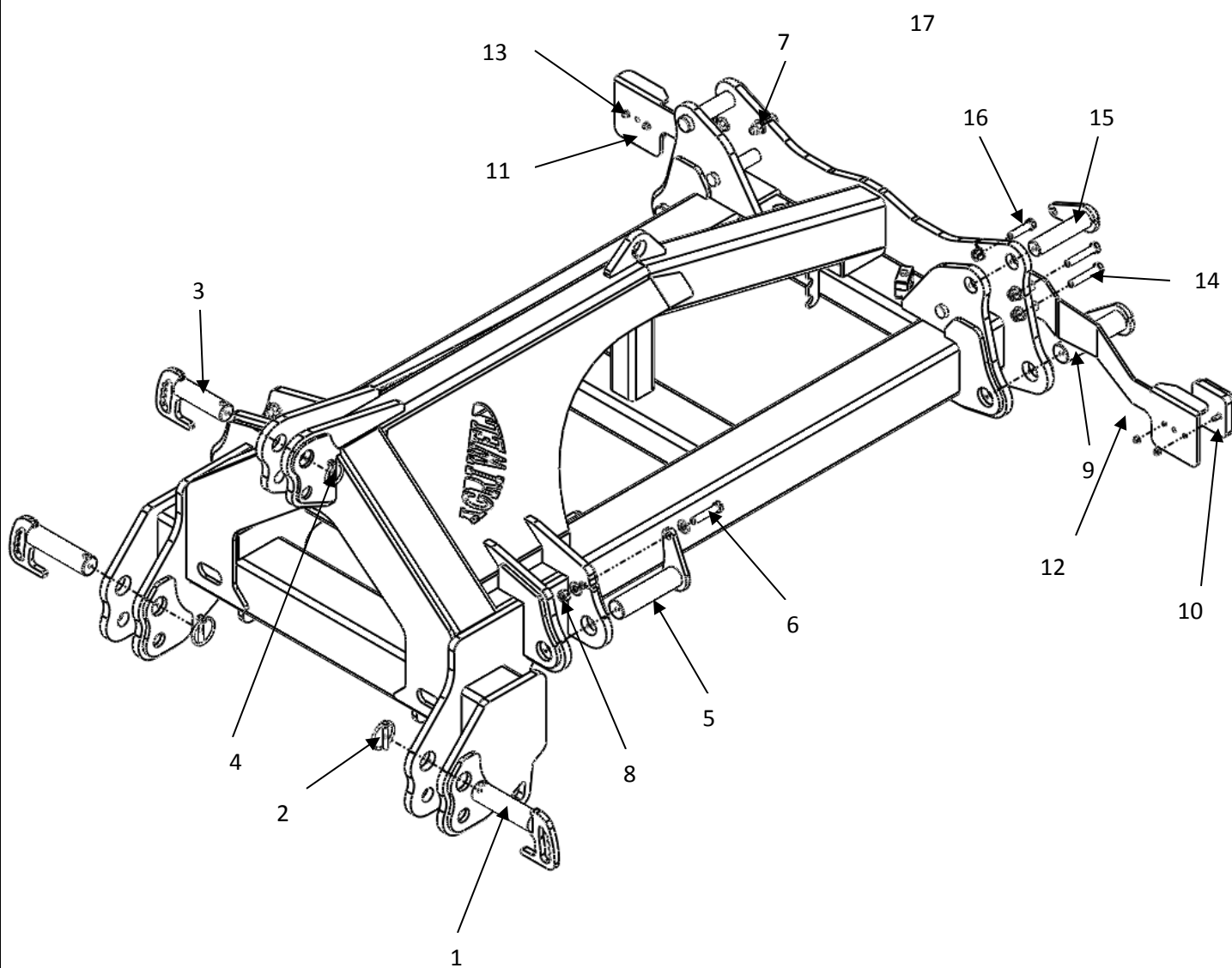
www.agriweld.co.uk

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Full Assembly



Head Stock

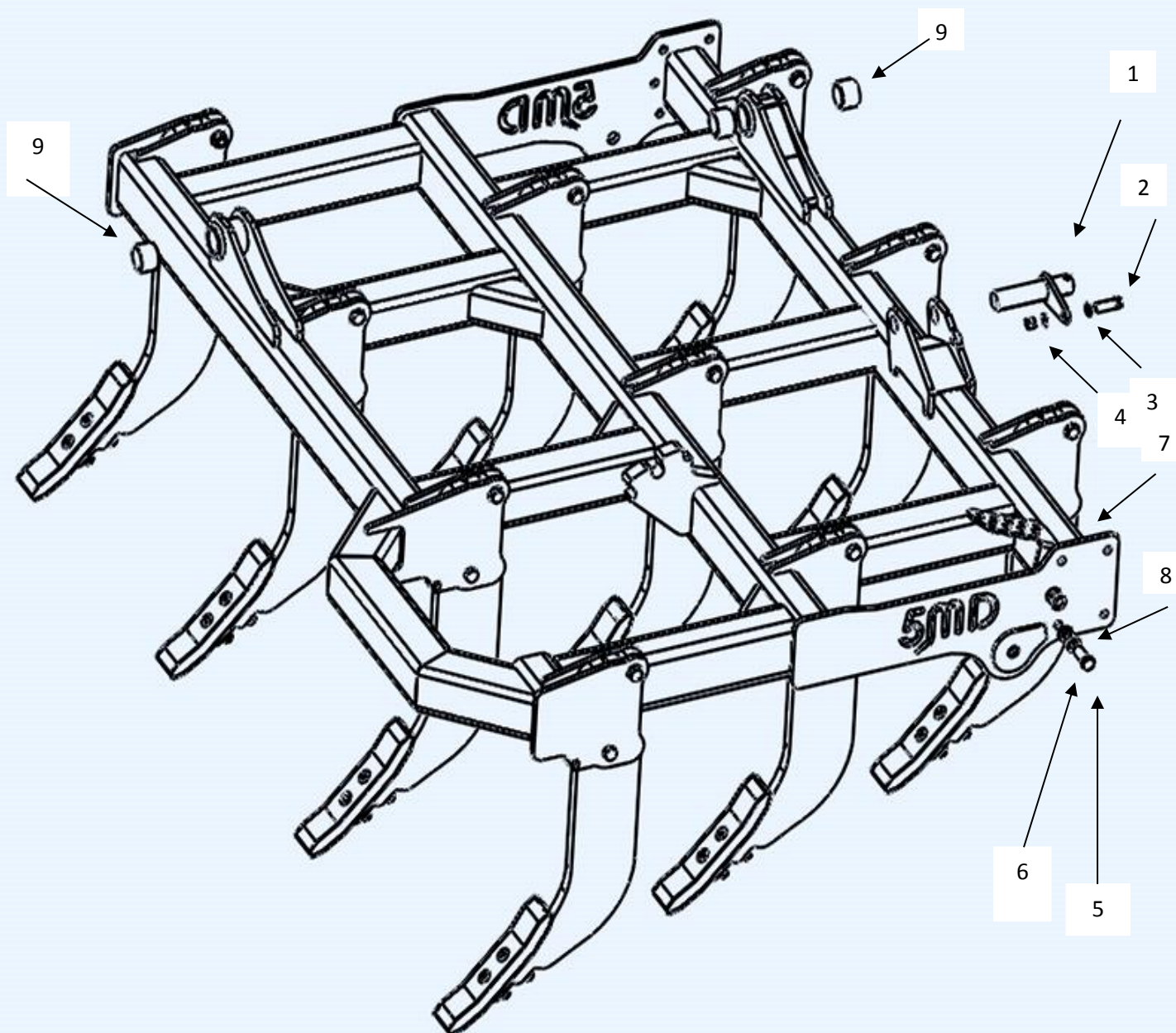


Parts List for Head Stock

Item Number	Part Number	Description	Quantity per Machine
1	D5M_C4LL	50mm Lower Link Pin	2
2	D5M_50MMLP	Lower Link Lynch Pin	2
3	D5M_C4TL	45mm Top Link Pin	1
4	LP11Z	Top Link Lynch Pin	1
5	D5M_1206	Front Pivot Pin	2
6	D5M_M16_80	Front Pivot Pin Bolt	2
7	D5M_M16_W	Washer	18
8	D5M_M16_NYL	Nut	10
9	D5M_1202	Back Pivot Pin	2
10	D5M_15037	Rear Light	2
11	D5M_0850 (Left or Right Hand)	Rear Light Bracket	1 of each hand
12	D5M_LBS	Light Bracket Spacer	4
13	D5M_M8FN	Rear Light Nut	4
14	D5M_M16_90	Light Bracket Bolt	4
15	D5M_1203	Top Ram Point Pin	2
16	D5M_M16_65	Top Ram Point Pin Bolt	2
17	SP110APPDPAS	Pipe Clamp Kit	7



Left and Right Hand Wing

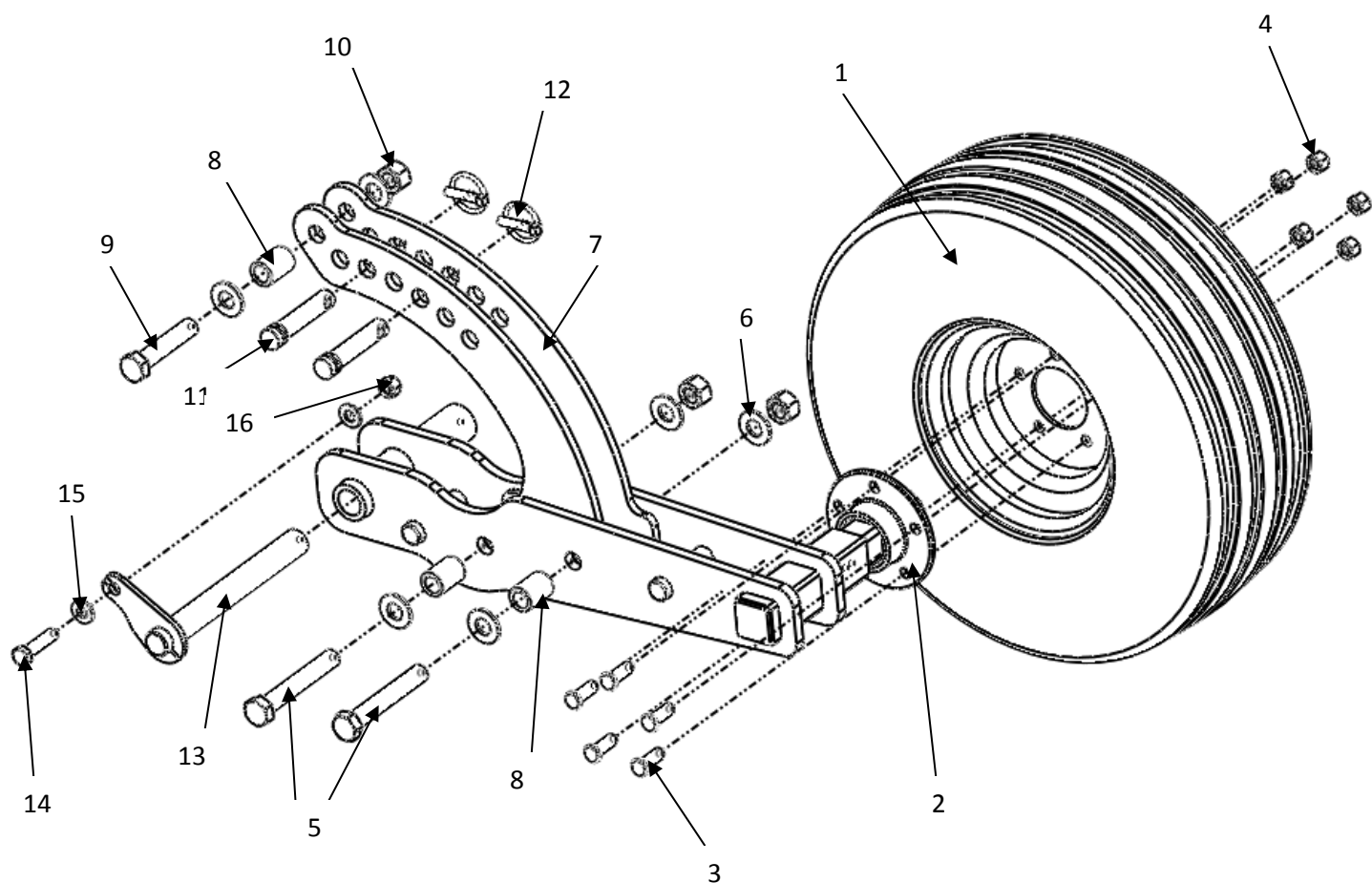


Parts List for Left and Right Hand Wing

Item Number	Part Number	Left Wing Quantity	Right Wing Quantity	Description
1	D5M_1205	1	1	Bottom Ram Point Pin
2	D5M_M16_60	1	1	Ram Point Pin Bolt
3	D5M_M16_W	2	2	Ram Point Pin Washer
4	D5M_M16_NYL	1	1	Ram Point Pin Nut
5	D5M_M20_55	2	2	Shear Bolt Holder Bolt
6	D5M_M20_W	4	4	Shear Bolt Holder Washer
7	D5M_809	1	1	Shear Bolt Spares Holder
8	D5M_M20_NYL	2	2	Shear Bolt Holder Nut
9	D5M_61ODB	4	4	Knock in Bush



Depth Wheel

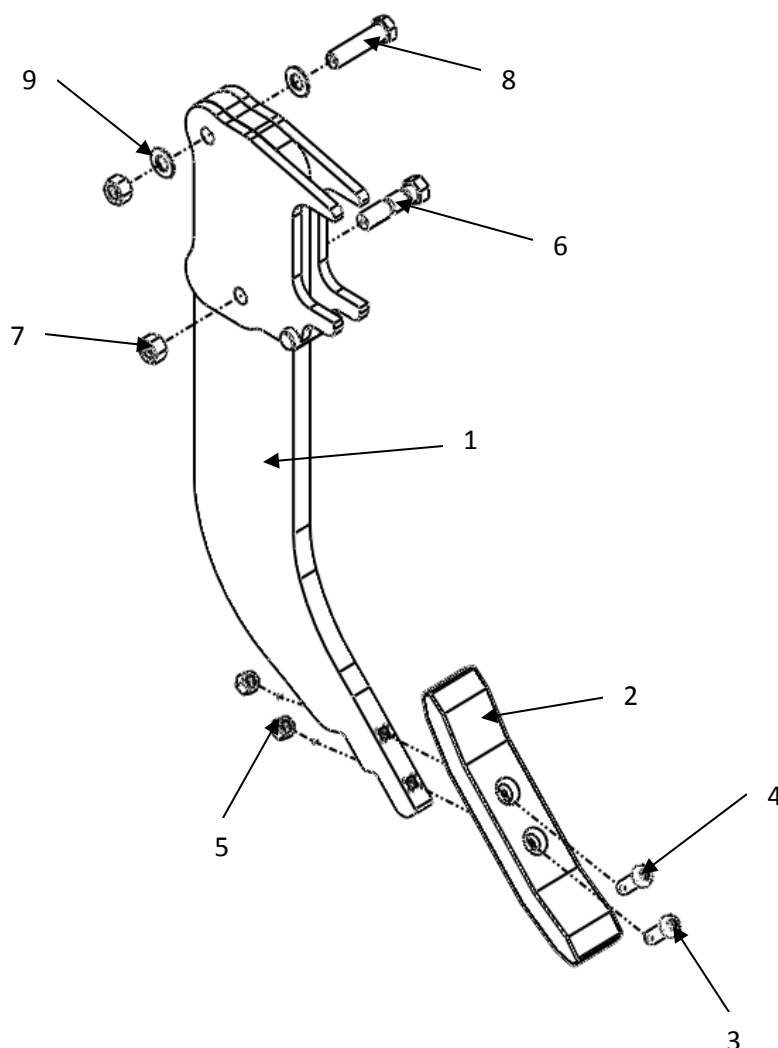


Parts List for Depth Wheel

Item Number	Part Number	Description	Quantity per Depth Wheel
1	D5M_CWA12011	Depth Wheel	1
2	D5M_SAUB5020001	Un braked Stub Axle	1
3	D5M_M16_45F	Stub Axle Stud	5
4	D5M_M16_DN	Stub Axle Dome Nut	5
5	D5M_M24_150	Depth Wheel Adjuster Bolt	2
6	D5M_M16_W	Adjuster Washer	6
7	D5M_1212	Wheel Adjustment Profile	2
8	D5M_50MM_SP	Depth Wheel Spacer	3
9	D5M_M24_120	Adjuster Stop	1
10	D5M_M24_NYL	Adjuster Stop Nut	1
11	D5M_Z325_095	Adjustment Pin	2
12	D5M_LP11Z	Lynch Pin	2
13	D5M_1207	Depth Wheel Hinge Pin	1
14	D5M_M16_65	Hinge Pin Bolt	1
15	D5M_M16_W	Hinge Pin Washer	2
16	D5M_M16_NYL	Hinge Pin Nut	1



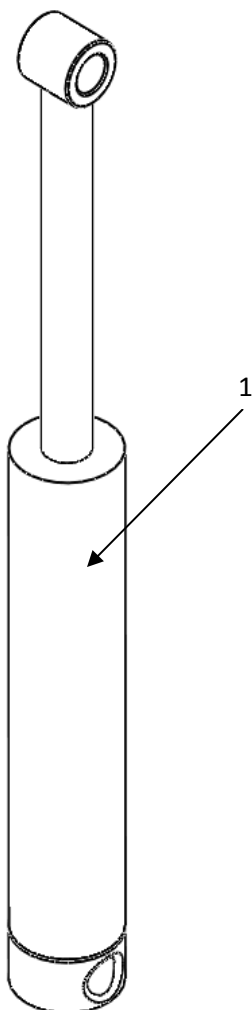
Drag Leg



Drag Leg Parts List

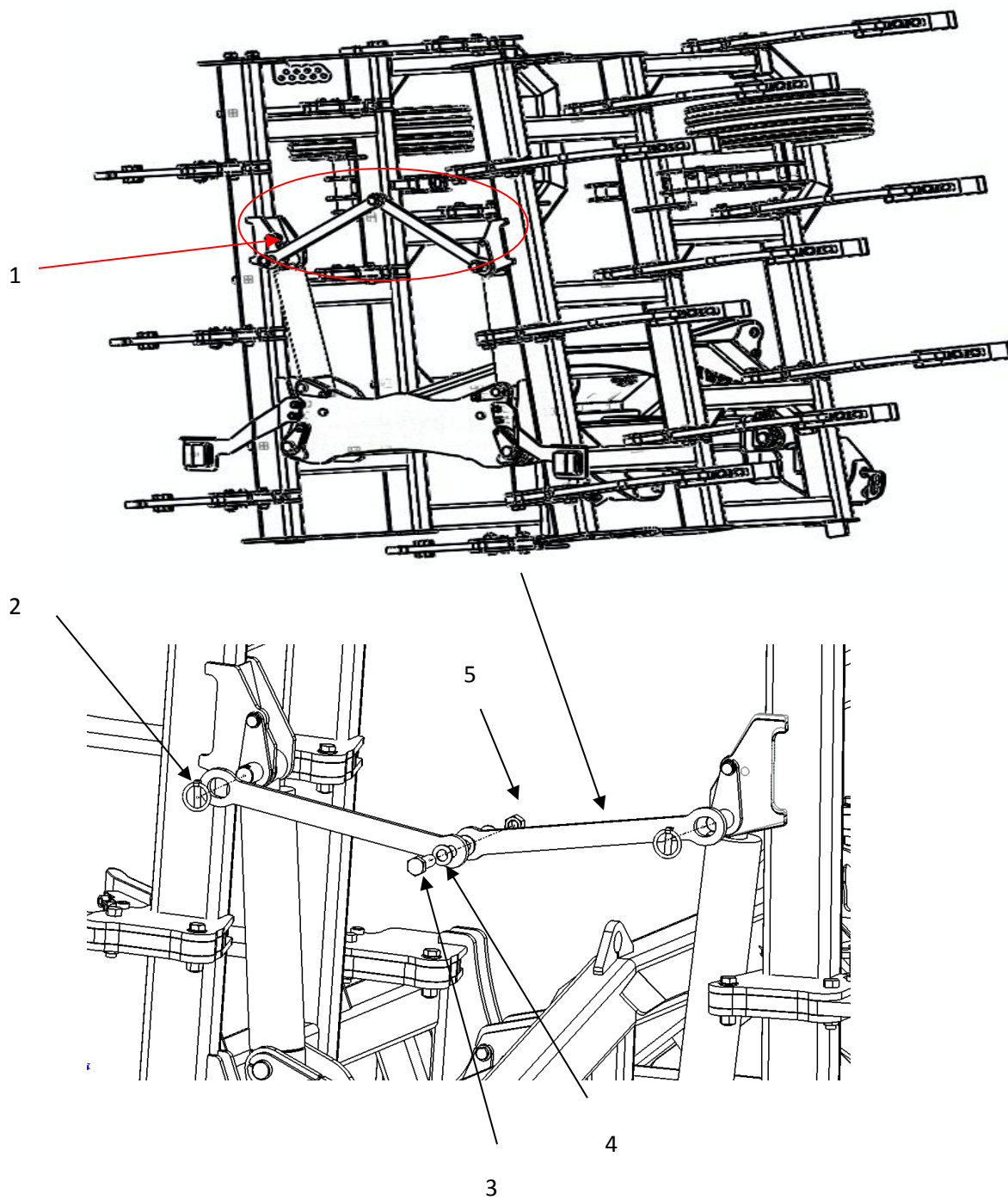
Item Number	Part Number	Description	Quantity per Machine
1	D5M_3001	Drag Leg	19
2	D5M_REV_PO	Reversible Rippa Point	19
3	D5M_M12_70_PIOV	Lower Point Plovbolt	19
4	D5M_M12_90_PLOV	Higher Point Plovbolt	19
5	D5M_M12_NYL	Point Nut	38
6	D5M_M20_SB	Shear Bolt	19
7	D5M_M20_Nyl	Shear Bolt / Fixed Point Nut	38
8	D5M_M20_90	Fixed Point Bolt	19
9	D5M_M20_W	Washer	38



Drag Ram

Item Number	Part Number	Description	Quantity per Machine
1	D5M_D60_100_400_K_CY	Hydraulic Folding Ram	2

Transport



Transport Parts List

Item Number	Part Number	Description	Quantity per Machine
1	D5M_1525	Transport Safety Linkage	2
2	LP11Z	Safety Linkage Lynch Pin	2
3	D5M_M24_80	Pivot Bolt	1
4	D5M_M24_W	Pivot Washer	3
5	D5M_M24_NYL	Pivot Nut	1



Stickers

Sticker	Part number	Description	Quantity per Machine
	D5M_UJS	Green Union Jack Sticker Size: (85mm x 55mm)	3
	D5M_RCS	Rhino Cultivation Sticker Size: (160mm x 110mm)	2
	D5M_AGRIS	Green Agriweld Sticker Size: (170mm x 80mm) and (360mm x 170mm)	3 and 1
	D5M_GNS	Grease Sticker	6

